

# Floor Solutions

#### Stonhard Floors Protect and Perform in Global Pharmaceutical Manufacturing Facility



## A State-of-the-Art Pharmaceutical Packaging Facility Complete with Stonhard Floors

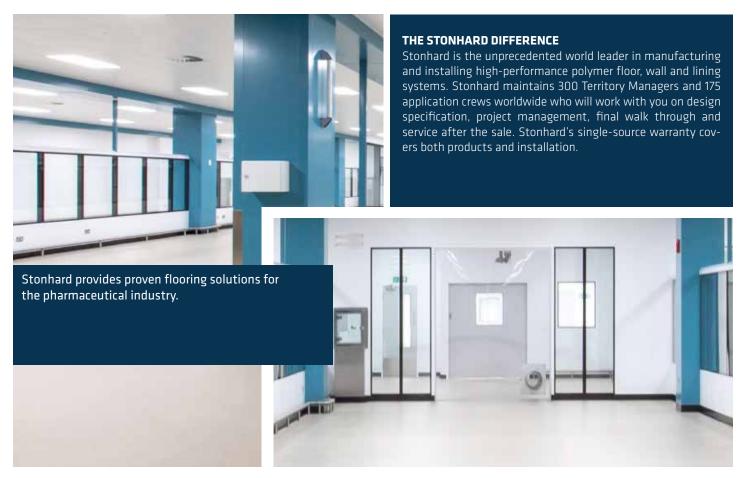
AstraZeneca is a British-Swedish global pharmaceutical and biopharmaceutical company headquartered in Cambridge, England, where the majority of their research and development takes place. Their products treat diseases such as cancer, cardiovascular, gastrointestinal, infection, neuroscience, respiratory, and inflammation. From their European packaging and distribution center in Macclesfield, England, they support 130 global markets. AstraZeneca's Macclesfield location is the second largest global manufacturing facility for medicines like the legacy prostate cancer drug Zoladex.

When AstraZeneca decided to turn an existing warehouse in Macclesfield into a state-of-the-art pharmaceutical packaging facility, they contracted with Boulting Environmental Services (BES), a design-led construction company that has been providing multidisciplinary engineering services for AstraZeneca's Macclesfield site for nearly 20 years. For this large-scale flooring project, BES

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recommended Stonhard's expertise and high-performance products to meet the specific requirements of the environments within the facility. Stonhard installed nearly 70,000 sq. ft. of durable, long-lasting epoxy systems throughout AstraZeneca's new production facility and cleanroom.



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## Stonhard Installs Products Formulated to Last and Perform in Specific Pharmaceutical Spaces

In response to a previous issue identified at the facility, Stonhard's flooring system design included Stonfil OP2 primer. This three-componenet polymer osmotic pressure-resistant grout eliminates osmotic blistering of the floor caused by excess moisture occurring in slabs on or below grade. Stonfil OP2 is available with all Stonhard flooring systems.

Next, Stongard MR, was specified for the plant rooms and workshop areas. This flooring system has been developed for positive-side waterproofing applications to protect areas beneath the space.

For the new-build cleanroom, Stonhard's Stontec ERF system was specified and installed. This high-performance decorative flake epoxy-based flooring system is dense, stain-resistant and available in an extensive range of finishes and color options.

#### Experience and Recognition in the Pharmaceutical Industry, Worldwide

Stonhard's Contracts Manager, Steve Lyon, said, "With over 100 years in business, the experience Stonhard has gained in pharma and wider sectors underpinned the design and installation of this flooring project for AstraZeneca. Our products have proven themselves time and again over the years and we're delighted that our manufacturing and installation capabilities have now been recognized by such an important supplier to the global pharmaceutical industry."











